



DRILLING GRADES

COATED

UNCOATED

P	20		
	10		
P	10		
	20	Z2	Z3
	30	Z5	
	40	Z6P	

DRILLING GRADES description



Z6P

This Tin PVD substrate grade is recommended for steel and stainless steel at medium speeds.

SUGGESTED USAGE: STEEL AND STAINLESS STEEL

Z5

Tialn PVD coated tough submicron, wear and heat resistant.

Suitable for working steel, stainless steel, nickel based and hi-temp alloys

at medium to high speed.

SUGGESTED USAGE: HARD STEEL

Z3

This Tin PVD substrate grade is recommended for steel at medium speeds. It will be obsolete.

SUGGESTED USAGE: STEEL

Z2

MT-CVD coated WC-Co carbide for drilling of steel Harder than Z6p.

SUGGESTED USAGE: STEEL

